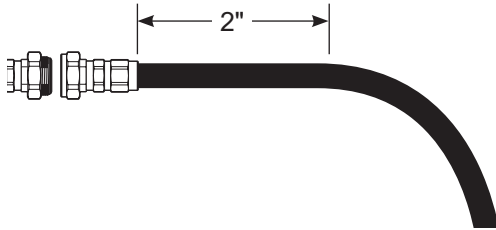


Installation of HELIAX® Jumper Products

Bulletin 7617394 Revision H Page 1 of 1

1 Maintain 2-inch straight cable length behind the cable.

Do not hold the connector and bend the cable directly behind it, rather hold the cable adjacent to the connector to keep stress from the cable/connector junction.



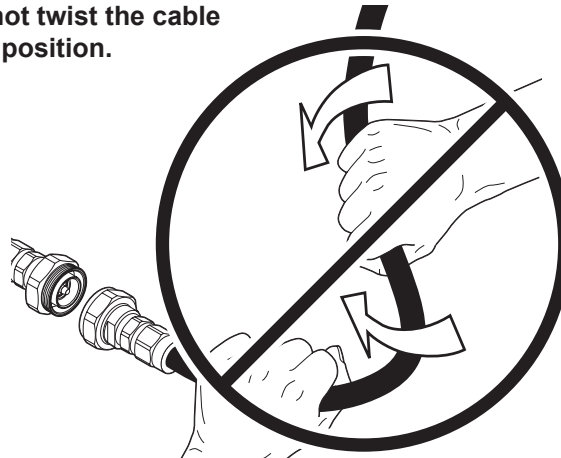
2 Do not exceed the cable minimum bend radius.

Single Bend Radius Table*	
Cable	Radius, inches
FSJ1	1.0 (25.4mm)
LSF2	1.0 (25.4mm)
FSJ4 / RSJ4	1.25 (31.8mm)
LDF1	1.5 (38.1mm)
LDF2	1.6 (40.6mm)
LDF4	2.0 (50.8mm)

*Note: Requires use of mandrel to achieve single bend radius.

3 Route and form the cable in place prior to attaching the coupling nuts.

4 Do not twist the cable into position.

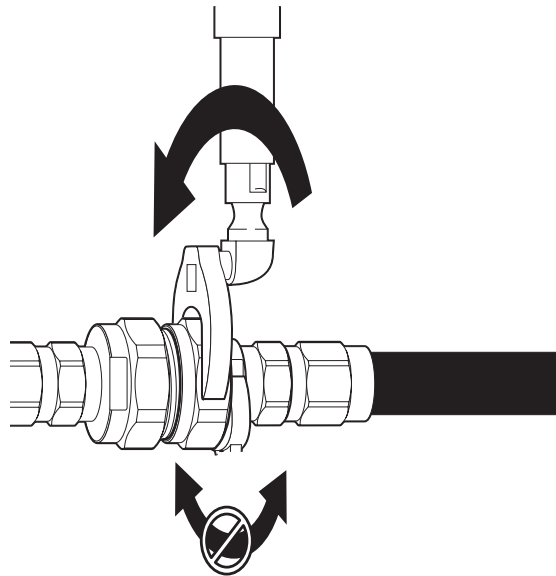


5 Do not attach the connector coupling nut of one jumper connector and leave the opposite end hanging unattached.

6 Tighten the coupling nuts per manufacturer or industry specifications.

- Use of a torque wrench on coupling nut is recommended.
- Use two wrenches. Place the torque wrench on the coupling nut, while simultaneously keeping the connector front body stationary using a second wrench. This will properly activate/compress the sealing gaskets to keep moisture out and allows for the most consistent and best possible electrical results.
- On site, under-torqued coupling nuts are a leading cause of sweep difficulties.

Connector Interface Type	Tightening Torque
7/16 DIN	18-22 lb-FT (25-30 N*m)
Type N	15-20 lb-IN (1.7-2.3 N*m)
4.1/9.5 DIN	88-132 lb-IN (10-15 N*m)
4.3-10	44-70 lb-IN (5-8 N*m)
NEX10	35-44 lb-IN (4-5 N*m)



NOTE: Connector interface threads and O-rings are designed for mate ability without ANY supplementary treatment to threads or O-rings. If any type of supplementary lubricants/oils are used, the warranty will be void, and connector/assembly performance may be affected. Recommend to seal with weatherproofing tape (ANDREW 221213 or equivalent) for outdoor applications.

ANDREW an Amphenol company

2601 Telecom Parkway, Richardson, Texas, 75082, USA
www.andrew.com

Technical Support

+1 888 297 6433, Option 3 (Toll Free US and Canada)
awpnarsupport@andrew.com

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