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1.0 GENERAL NOTES

1.1 ALL METRIC DIMENSIONS ARE IN BRACKETS [X. X]

1.2 FOR PATENT INFO: <https://www.adwpat.com>

2.0 DESIGN NOTES

3.0 MANUFACTURING/SPECIAL REQUIREMENTS

3.1 TIGHTEN ALL BOLTS SECURING FLAT PLATES BY THE TURN-OF-NUT METHOD. TIGHTEN ALL U-BOLTS USING TURN-OF-NUT METHOD WITH ATTENTION TO LEAVE EQUAL DISTANCE AND EQUAL FORCE ON EACH LEG OF THE U-BOLT.

4.0 TEST

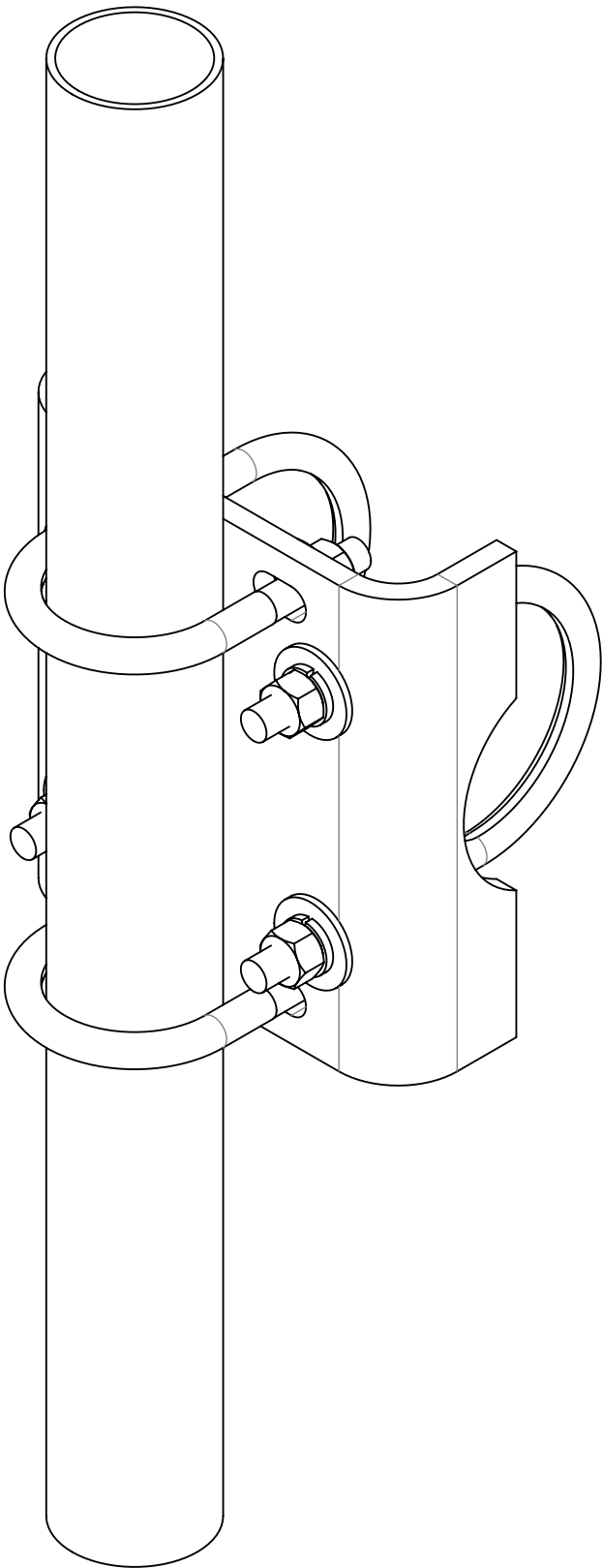
5.0 PACKAGING

5.1 PACKAGING SHALL MEET ANDREW REQUIREMENTS PER DOCUMENT IS-PL-3005

5.2 PRINTED DOCUMENT TO BE PLACED INSIDE POLYBAG AND THEN IN SHIPPING CONTAINER

5.3 EXTRA HARDWARE MAY BE SUPPLIED, BAGGED AND SHIPPED

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
L	SIMPLIFIED SERIES DRAWING	YC1059 27JUN25	BA1025 50103657AMO



PIPE MOUNT KIT
MT-217 SHOWN FOR REFERENCE
(SEE TABLE 1 FOR ALL CONFIGURATIONS)

TABLE 1: CONFIGURATIONS				
CATALOG #	PIPE LENGTH	SADDLE-CLAMP	PIPE	WEIGHT
MT-217	2.375" x 24" PLAIN END PIPE MT-648	MT-219-H	MT-648	17.26 LBS
MT-218	2.375" x 36" PLAIN END PIPE MT-649	MT-219-H	MT-649	20.16 LBS
MT-219	2.375" x 48" PLAIN END PIPE MT-650	MT-219-H	MT-650	23.07 LBS
MT-219-63	2.375" x 63" PLAIN END PIPE MT-650-63	MT-219-H	MT-650-63	26.70 LBS
MT-219-72	2.375" x 72" PLAIN END PIPE MT-651	MT-219-H	MT-651	28.88 LBS
MT-219-84	2.375" x 84" PLAIN END PIPE MT-651-84	MT-219-H	MT-651-84	31.79 LBS
MT-220	2.375" x 96" PLAIN END PIPE MT-651-96	MT-219-H	MT-651-96	34.70 LBS
MT-220-108	2.375" x 108" PLAIN END PIPE MT-651-108	MT-219-H	MT-651-108	37.37 LBS

									
TOLERANCES						SAP MATERIAL MASTER			
1 PLACE .X[X] ± 0.2[6.3]		3 PLACE .XXX[X] ± 0.060[1.5]				SEE TABLE 1			
2 PLACE .XX[X] ± 0.12[3.0]		ANGLES ± 2°							
FINISH					MATERIAL				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET PER ANSI Y 14.5M-1994		NAME	DATE	PIPE. MOUNT ASSEMBLY					
	CE	YC1059	27JUN25						
	RW	YC1059	06/29/2025						
									
	AD	YMENG	06/30/2025	SCALE 1:2		DOCUMENT NO.			
	RE	YMENG	06/30/2025	MT-217 TO MT-220					
	ECN 50103657AMO								
	SIZE	Auth Group	INSL	MODEL			DRAWING		
C			VERSION 02	STATUS RE	REVISION M	VERSION 01	STATUS RE	REVISION L	

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