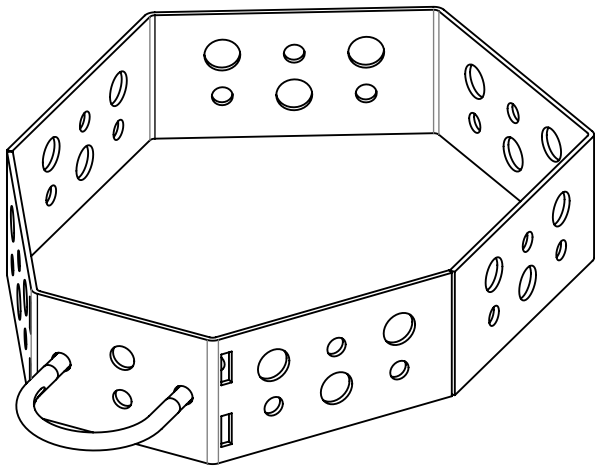
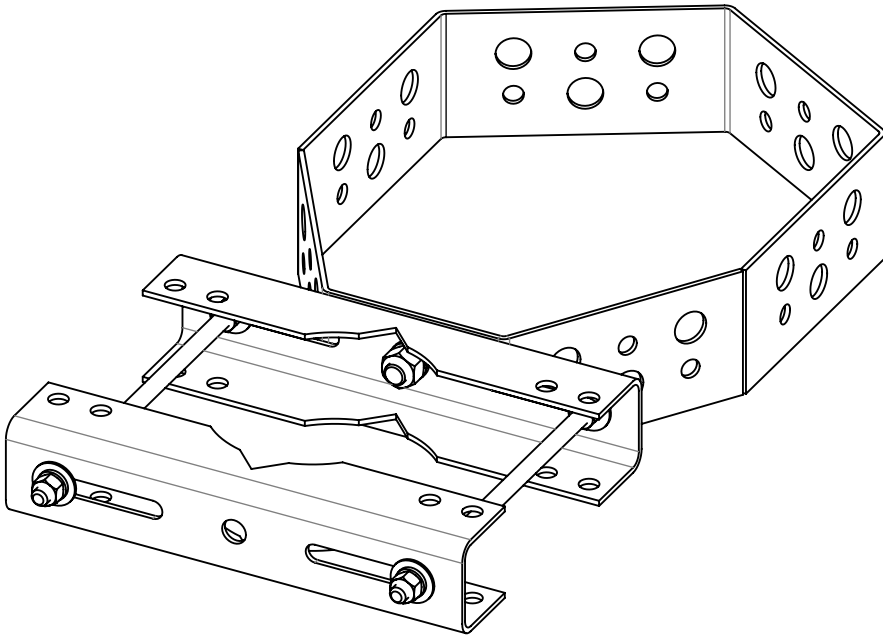


- 4
- 3
- 2
- 1
- 1.0 GENERAL NOTES
- 1.1 ALL METRIC DIMENSIONS ARE IN BRACKETS [X. X]
- 1.2 FOR PATENT INFO: <https://www.adwpat.com>
- 2.0 DESIGN NOTES
- 3.0 MANUFACTURING/SPECIAL REQUIREMENTS
- 3.1 TIGHTEN ALL BOLTS SECURING FLAT PLATES BY THE TURN-OF-NUT METHOD. TIGHTEN ALL U-BOLTS USING TURN-OF-NUT METHOD WITH ATTENTION TO LEAVE EQUAL DISTANCE AND EQUAL FORCE ON EACH LEG OF THE U-BOLT.
- 4.0 TEST
- 5.0 PACKAGING
- 5.1 PACKAGING SHALL MEET ANDREW REQUIREMENTS PER DOCUMENT IS-PL-3005
- 5.2 PRINTED DOCUMENT TO BE PLACED INSIDE POLYBAG AND THEN IN SHIPPING CONTAINER
- 5.3 EXTRA HARDWARE MAY BE SUPPLIED, BAGGED AND SHIPPED

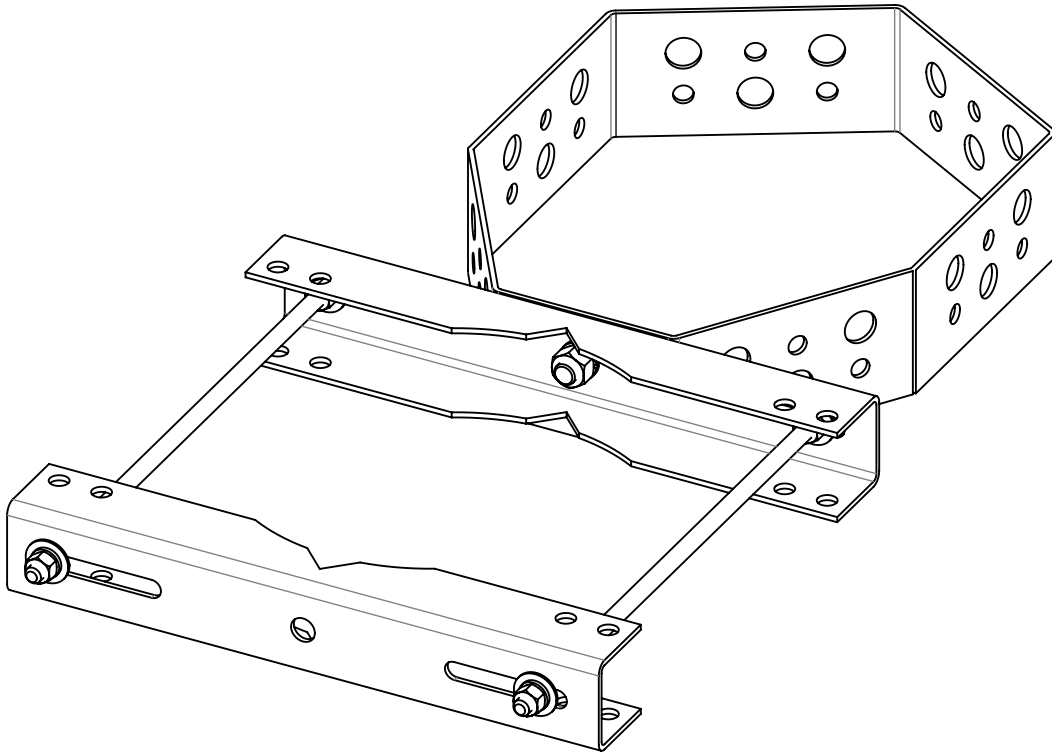
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
C	REPLACE AA-U WITH MT515	03/26/01	
D	REVISED AND REDRAWN	DMW 05/15/01	
E	REPLACE SB-0306-S WITH SB-0306	ACG 03/01/06	
F	ADDED SLOTS TO CSB.01 FOR STEEL BANDING	ADW 6/16/2015	8000008707
G	UPDATED DRAWING TO NEW FORMAT	RY1002 19AUG25	BA1025 50104475AMO



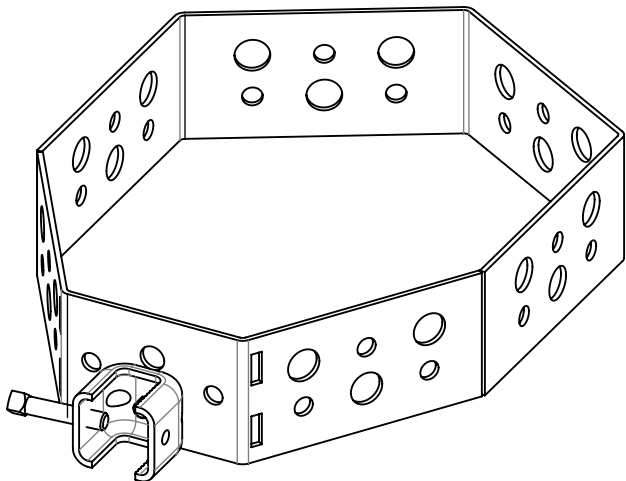
CS-BL-2



CS-BL-R2



CS-BL-R6



CS-BL-A

TABLE: CONFIGURATIONS										
PART NUMBER	WEIGHT	INCLUDED PARTS								
		CS-BL	GUB-3244	MT515	SWL-03	SB-0306	SS255001	SSTB2550H	SS608001	CSBLR6H
CS-BL-2	4.03 LBS	1	1	-	-	-	-	-	-	-
CS-BL-A	4.16 LBS	1	-	1	1	1	-	-	-	-
CS-BL-R2	8.29 LBS	1	-	-	-	-	2	1	-	-
CS-BL-R6	9.75 LBS	1	-	-	-	-	-	-	2	1



TOLERANCES

0 PLACE X[X] ± 0.25[6.3] 2 PLACE .XX[X] ± 0.03[0.8]

1 PLACE .X[X] ± 0.06[1.5] ANGLES ± 2°

SAP MATERIAL MASTER

SEE TABLE

FINISH

MATERIAL

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
INTERPRET PER ANSI Y 14.5M-1994

	NAME	DATE	TITLE
CE	ACG	11/25/98	CLUSTER SUPPORT BRACKET, LARGE
RW	RY1002	08/19/2025	
AD	YMENG	08/21/2025	
RE	YMENG	08/28/2025	
ECN	50104475AMO		

SCALE

1:4

DOCUMENT NO.

CS-BL SERIES

DENSITY

MASS

VOLUME

SURFACE AREA

HEIGHT

LENGTH

WIDTH

lbs/in³

lbs

in³

in²

SIZE

Auth Group

INSL

MODEL

VERSION

STATUS

REVISION

DRAWING

VERSION

STATUS

REVISION

SHEET

1 OF 1

Confidential